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Ufer Grounding System to Minimize Risk of Lightning Strike using

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Concrete Mixed with Bentonite and Coconut Fiber

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ABSTRACT

The increasing frequency of lightning strikes endangers human safety and life. The grounding system was introduced to face the lightning strikes. This research aimed to understand the changes of grounding resistance value using concrete mixed with bentonite and coconut fiber. The research was conducted in the Laboratory of Electrical Engineering, University of Lampung. The research was started from October 2017 to April 2018. This research used the Ufer grounding system. Concretes with (25 x 25 x 30) cm³ in volume were planted at a depth of 50 cm with copper-coated electrodes that were 16 mm in diameter. 4 concrete was produce with different component T1= concrete, 30% bentonite, T2= concrete, 30% bentonite, 1.5% coconut fiber, T3= concrete, 30% bentonite, 0.75% coconut fiber, T4= concrete + 1.5% coconut fiber. The results show that the lowest grounding resistance values were 45.896 Ω on the concrete with bentonite: cement: sand: gravel = 0.3: 0.7: 2: 4. By adding 1.5% coconut fiber, the grounding resistance value is 3.5 times smaller than the grounding resistance values of the soil (161.2 Ω). Adding bentonite and coconut fiber can decrease the grounding resistance values.

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INTRODUCTION

Nowadays, global climate change was extreme weather causing conditions (Lehmann et al., 2015; Ogunbode et al., 2019; Rahmat & Mutolib, 2016); one of them is increasing the frequency of lightning strike. In the high magnitudes of current and voltage could destroy the electrical device or properties and endanger to human safety and life. Moreover, lightning can damage the building and can be burning in that affected area. The technology to avoid lightning stroke and protect the buildings is needed. The grounding system was introduced to face the lightning strike (Al-Ammar et al., 2010; Ghania, 2019).

Grounding or earthing is a process of connecting any electrically part to the mother earth, of which the potential is treated as the zero references. That is a vital part of the

fields of lightning protection, power, and communication system. In the lightning protection system, the grounding acts as the interface between natural transient phenomena from the cloud (lightning) and the masses of soil. The function of the grounding system is to divert the flow of charge to the soil masses as fast as possible (Gomes et al., 2014; Halim et al., 2019).

Current research, studying of grounding materials use conductive concrete as it had good mechanical properties, electrical conductivity, and corrosion resistance. The resistivity of conductive concrete was lower than the soil (Ma et al., 2014). The contact area between the soil and electrode could be enlarged by put down conductive concrete around the metal grounding electrodes, and the grounding resistance could be reduced (Sun, 2001). Currently, conductive concrete

was mainly used as auxiliary grounding material in the grounding system by molding around the vertical grounding body through a directly molding around the ground/ soil surface (Jin-rong & Yong-ming, 2008; Tian et al., 2012).

Martin (2019) reported soil mixed with 25% gypsum, soil mixed with 50% gypsum, and soil mixed with 75% gypsum resulted in reduction grounding resistance respectively 153.56 Ω , 169.91 Ω , 157.2 Ω . The best combination is soil mixed with 50% gypsum. Moreover, Y. Martin et al. (2019) reported, grounding resistance using bentonite can reduce grounding resistance value until 68% or 65 Ω while the soil was 206 Ω .

Various proportions of bentonite to mixed into concrete for Ufer grounding was investigated. The lowest grounding resistance with the least fluctuation as well is proportioned 30% bentonite-concrete mixed (Lim et al., 2016).

However, researches about the grounding resistance system using conductive concrete with adding with addictive material are limited. This research will describe the grounding resistance system using conductive concrete with adding addictive material such as bentonite and coconut fiber.

METHODS

Experimental design

The research was conducted in the Laboratory of Electrical Engineering, Faculty of Engineering, University of Lampung. The research was started from October 2017 to April 2018. This research use model of the "Ufer grounding" system.

This research design uses concrete that is the volume $(25 \times 25 \times 30)$ cm³ and planted at a depth of 50 cm and uses copper-coated electrodes that are 16 mm in diameter and 50 cm in length. Four concrete produced with different treatment/ additional components (additive material), there are T1= Grounding hole with concrete and 30% bentonite, T2= Grounding hole using concrete (bentonite: cement: sand: gravel = 0.3: 0.7: 2: 4) and the addition of coconut fiber waste 1.5%, 300 g,

T3=Grounding hole using concrete (bentonite: cement: sand: gravel = 0.3: 0.7: 2: 4) and the addition of coconut fiber waste 0.75% which is 150 g, T4= Grounding hole using concrete (cement: sand: gravel = 1:2:4) and the addition of coconut fiber waste 1.5%, which is 300 g. The preliminary data was collected using pure concrete without additives material. Measuring the grounding resistance value using pure concrete was carried out five months before measuring the grounding resistance value from 4 different compositions; the value of pure concrete resistance can be used as standard.

Comparison of material for pure concrete is (cement: sand: gravel = 1: 2: 4). Measuring the grounding resistance value using the Kyoritsu model 4105A (Hutauruk, 1991), see figure 1. The measurement of the grounding resistance value in this study is using the 3 points method for standard data (Badan Standardisasi Nasional, 2002, 2008). Figure 2. shows how earth grounding measurements use the 5 points method.

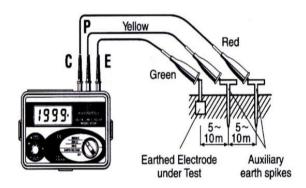


Figure 1. Measuring the grounding resistance value using Kyoritsu model 4105A (Hutauruk, 1991).

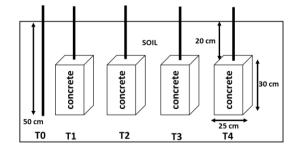


Figure 2. The Visualization of grounding holes with concrete mixed with additives material

Calculating percentage changes in grounding resistance value following below equation (Martin et al., 2019; Hutauruk, 1991):

% Change
$$R = (R_X-R_Y) / R_X \times 100\%$$

Where, Rx = grounding resistance value without additives, Ry = grounding resistance value with additives.

Characteristic of the material Concrete

Concrete is a homogeneous mixture between cement, water, and aggregate. The characteristics of concrete are high crushed stress and low tensile stress. Concrete is a function of its constituent material consisting of hydraulic cement (Portland cement), fine aggregate, coarse aggregate, water, and added material (admixture or additive) (Badan Standarisasi Nasional, 2004). The advantage of using concrete is that it has a broader surface so that it can absorb more water and be able to keep soil moisture longer.

Bentonite

Bentonite is a type of clay that primarily contains more than 85% montmorillonite with minerals such as calcite, quartz, feldspars, dolomite, and other minerals (Kusrini, 2018). Based on the type, bentonite is divided into two, namely Na-Bentonite and Ca Bentonite. Comparison between Na⁺ cations and Ca⁺ cations contained therein is quite high, and the colloidal suspension has a pH of 8.5 to 9.8 (Lim et al., 2013), Figure 3. shows the bentonite powder. Figure 4. shows the chemical structure of the bentonite powder.



Figure 3. Bentonite powder

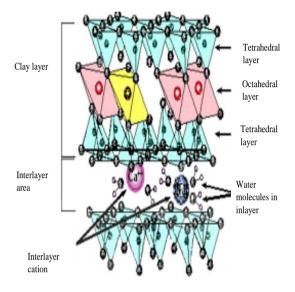


Figure 4. Structure of bentonite (Naswir et al., 2019)

Coconut fibers

Coconut fiber is one of the bio-mass that is easily obtained and utilized because it can hold the water content and chemical elements of fertilizers and can neutralize the acidity of the soil. Coconut fibers consist of fiber (fiber) and cork (pitch), which connects one fiber to another fiber. Coconut fibers consist of 75% fiber and 25% cork. Nutrient content that is owned by coconut fibers, either macro or micro, turns out to be needed by plants. Coconut fiber contained Macro and micronutrients such as (P) Phosphorus, (K) Potassium, (Na) Sodium, (Mg) Magnesium, (Ca) Calcium (Carrijo et al., 2002). Figure 5. shows the coconut powder used for mixing bentonite.



Figure 5. Coconut fiber

Ufer grounding system

Ufer grounding is an electrode wrapped in concrete like a building foundation that is in direct contact with the earth to be used as grounding. This concept is based on concrete conductivity and its large surface area so that it can handle very high current loads (Fink & Beaty, 2006; Departemen Pekerjaan Umum, 2010). Figure 6. Shows the grounding system using the Ufer grounding method.

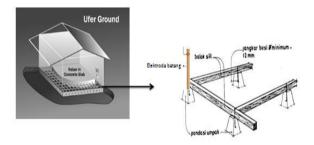


Figure 6. Ufer grounding (Fink & Beaty, 2006)

RESULTS AND DISCUSSION Pure concrete test results

Pure concrete testing is the preliminary data from this study, which has been carried out for five months from October 2017 to March 2018 and is measured 14 days in the first month and the fifth month in the morning and evening. That is to find out the testing of grounding prisoners using concrete for a more extended period.

From the graphic can be seen, resistance value in pure concrete is quite stable compared to resistance value from the soil. It means concrete is a good candidate for Ufer grounding materials.

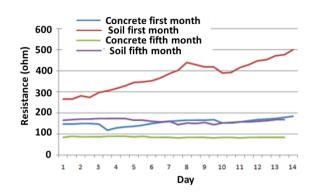


Figure 7. Graphic of the measurement results of pure grounding concrete resistance

Testing of Ground Resistance

The grounding resistance value following the general electrical installation requirements standard, namely $\leq 5\Omega$, is used as a security system for devices with a power source for interference caused by short circuits or lightning. To reduce the grounding resistance value, have several methods, one of them is by adding additives material to the grounding system.

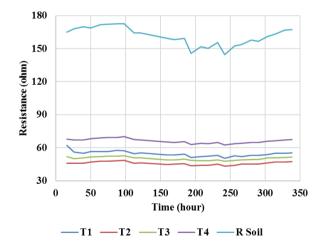


Figure 8. The comparison of measurement results of grounding resistance by the composition of bentonite and coconut fiber.

Figure 8 shows a graph of the comparison of the results of measuring the value of earth resistance (grounding resistance) from concrete variations, which are composed of bentonite and coconut fiber waste. From the figure, it can be seen that the grounding resistance value on the soil looks fluctuating. In contrast, the variation of the concrete

mixture of bentonite and coconut fiber waste looks more stable. The average grounding resistance value from the composition of concrete that is composed produces different grounding resistances, namely 54.546 Ω for T1, 45.889 Ω for T2, 50.192 Ω for T3, 66.157 Ω for T4, and 162.2 Ω for grounding resistance of the soil.

Results of Percentage Changes in Grounding resistance Value

Table 1 shows the percentage change in the value of the most considerable grounding resistance, namely with concrete, which is composed of 30% bentonite, and the addition of 300 g coconut fiber (T2) is 72%. The difference in the percentage change grounding resistance value from concrete, which is composed of 30% bentonite from the addition of 150 g coconut fiber (T3) and 300 g (T2), is not significant.

 Table 1. Percentage change in grounding resistance

 value

Item	R (Ω)	Change R (%)
T1	54,546	66%
T2	45,896	72%
T3	50,192	69%
T4	66,158	59%
T0/soil	161,2	-

Discussion

Ufer grounding is an electrode wrapped in concrete like a building foundation that is in direct contact with the earth to be used as a grounding resistance system. Concrete is composed of materials in the form of cement, sand, and gravel with a ratio of 1: 2: 4, where cement itself is composed of several ingredients, namely, as shown in table 2.

Table 2. Chemical Composition of Portland Cement

Oksida	Percent (%)
Calcium (CaO)	60 - 65
Silica (SiO ₂)	17 - 25
Aluminum (Al ₂ O ₃)	3 - 8
Iron (Fe_2O_3)	0,5-6
Magnesium (MgO)	0,5-4
Sulfur (SO ₃)	1 - 2
$(Na_2O + K_2O)$	0,5-1

Source: (Tjokrodimulyo, 2007).

Table 2. the main ingredients of cement are lime and silica (clay). Limestone is the primary source of compounds of calcium carbonate (CaCO₃). Therefore, when cement is made as one of the concrete forming materials, it will increase Ca^{+ 2} levels while CO₃-2, and if it reacts with H₂O to H₂CO₃, it can eventually break down into CO₂ and water vapor.

The concrete structure that contains cement, creates concrete pore spaces, especially water-binding pores which can reduce resistance through the role of water as an electrolyte. In contrast, clay is the primary of silica compounds. source compounds can absorb large amounts of water because they have a large surface and large pore volume. Also, when concrete becomes a solid object, it will have absorption characteristics that can absorb water for a long time and maintain substances around it so that it can retain the moisture in the soil (Badan Standarisasi Nasional, 2004).

The coconut fiber waste is used to increase water absorption and compressive strength of the concrete so that the grounding resistance value will be better than without the addition of coconut fibers. The addition of coconut fiber waste must be limited because it will affect the compressive strength of the concrete itself. The best addition of coconut fiber waste is 0% - 3% of the concrete volume. In this study, the amount of addition of coconut fiber waste, which must be limited to 1.5% is \pm 316 g. The addition of coconut fiber waste was varied to 0.75% and 1.5% in mixing electrodes with bentonite 30% of the amount of cement. From the addition of the two variations of coconut fiber addition, we should know the best mixture of coconut fiber waste. From the results measurements obtained by the addition of 30% bentonite from the amount of cement and coconut fiber waste of 1.5%, 300 g mixed into the concrete has the best value of detention, namely the value of the average resistance $45,896 \Omega$.

Based on the results using concrete can reduce the grounding resistance value

significantly, and adding bentonite effectively decreases the grounding resistance. The results are because concrete and bentonite have characters good in absorbing water.

Good bentonite depends on the chemical content, water absorption rate, swelling ability, resistivity, and density (Lim et al., 2013). Bentonite is a type of material with a primary component that is smectite and its physical properties to be determined by the smectite minerals (Ralph & Guven, 1978). It is montmorillonite and hygroscopic clay, which is characterized by an octahedral sheet of aluminum atoms being infixed between two tetrahedral layers of silicon atoms (Özcan & Özcan, 2004). It has net negative electric charge due to the isomorphic substitution of Al3+ with Fe2+ and Mg2+ in the octahedral sites and Si4+ with Al3+ in the tetrahedral sites and is balanced by the cations such as Na+ and Ca2+ located between the layers and surrounding the edges (Önal & Sarikaya, 2007). Natural bentonite has a pH of 8 to 10 when hydrated with water. It is hydrophilic, as it is strongly hydrated by water (Shen, 2001). This reveals why bentonite has great water absorption capability. Water absorption of bentonite occurs using diffusion and capillary suction (Borgesson, 1985). Also, it also able to retain water or rather moisture content for a considerable period at atmospheric pressure. Once water is absorbed, it can expand up to several times its original volume. However, this water retention and swelling capacity of bentonite are dependent on temperature and pressure (Villar & Lloret, 2004).

CONCLUSION

The conclusions are the lowest grounding resistance values are $45.896~\Omega$ at concrete + 30% bentonite and the addition of coconut fiber waste 1.5% (300 g), the grounding resistance value is 3.5 times smaller than the grounding resistance values from the soil. Adding bentonite and coconut fiber can decrease the grounding resistance values. However, the value still far from the standard

(5 Ω). In the future, the research about the grounding system is needed to facing global climate change and urbanization.

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